

# ABP

## Pouring

Unheated pouring tundish Type UPT

### Available systems

#### Type UPT

- For ferrous and non-ferrous metals
- 400 3.600 kg capacity (related to cast iron)
- Temperature losses 1,5 3 K/min

#### Design highlights

- Tundish and stopper mounted on heavy steel structure
- Long- travel and cross travel
- Load cells
- Rapid tundish exchange by guide pins

#### Advantages at a glance

- High performance pouring
- Constant casting quality by bottom pouring
- Hydraulic back-tilting mechanism
- Continuous casting operation during re-filling
- No foundation work necessary
- Easy and quick exchange of tundish for casting of different alloys





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### Pouring control System OPTIPOUR®

#### Teach-In process

- For constant pouring conditions
- Repetition of stored pouring curves
- Closed control circuit
- Measurement of filling level via smart camera or line laser
- Avoids over-pouring
- Saves metal
- Avoids under-pouring of moulds
- Reduced slag inclusions

